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HSE



Top Company providing the Best Values to You!

Hantech is committed to delivering our customers' most critical equipment meeting expectations for quality, schedule and satisfaction.

Let's Dream Together and Challenge to the Future with Hantech.



Strategy for Core Value

O1 Growth Engine Approach

Boost in Core Competency for Critical Equipment

Reduce Direct Cost for Increasing Cost Competitiveness

Reliable Partner

Enhanced Training for Optimizing Design
Supply-Chain Quality System Management

Consistent
O3 Management
Innovation

Continue to Develop Critical Component Production Skills

Explore New Business in Spent Fuel Storage Cask



Company Information

- Shop Layout
- Company Profile
- Organization
- Company History
- Company Philosophy & Vision
- Philosophy
- Vision





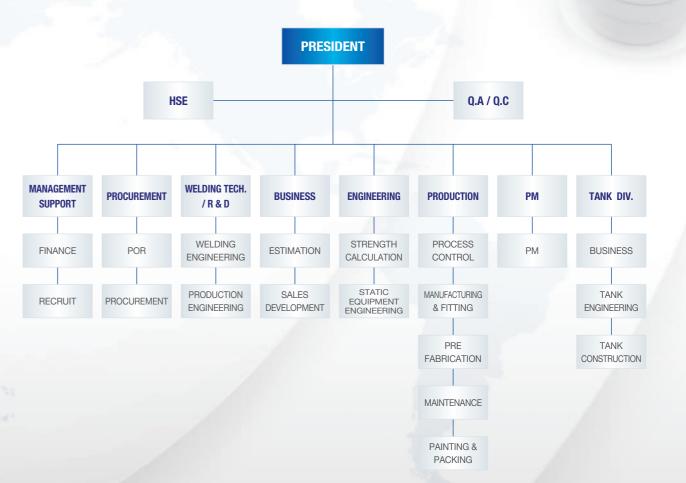
Shop No	Shop Size (Unit: m)	
Shop 1	Heavy Duty Shop : 33.8 W x 176 L x 25 H (5,949 m²)	
Shop 2	Pre-Fabrication Shop : 24.4 W x 176 L x 21 H (4,294 m²)	
Shop 3	Stainless Steel Shop : 27.9 W x 176 L x 21 H (4,910 m²)	
Shop 4	Multi-Purpose Shop : 24.4 W x 176 L x 21 H (4,294 m²)	
Shop 5	Small Equipment Fabrication : 22.4 W x 117 L x 18 H (2,621 m²)	
Shop 6	Blasting and Painting Shop: 22 W x 69 L x 15.4 H (1,518 m²)	

Shop No	Shop Size (Unit:m)	
Shop 7	Packing & Hydrotest : 22.5 W x 136 L x 21 H (3,060 m²)	
Shop 8 & 9	Bundle / Accessory / Machining : 24.5 W x 180 L x 14 H (4,410 m²)	
Shop 10 & 11	Clean Room / Ware House : 24.5 W x 45 L x 19 H (1,103 m²)	
Shop 12 & 13	RT Room : 12 W x 20 L x 11 H (240 m²) / 9 W x 21 L x 5.5 H (189 m²)	
Shop 14	Acid Cleaning Room: 8 W x 21 L x 9 H (168 m²)	
Shop 15 & 16	Heat Treatment Furnace : 7 W x 17 L x 7 H (119 m²) / 13 W x 21 L x 14 H (273 m²)	

Profile

- Established
- November 1973
- Principal Business
- Design and Fabrication of Chemical and Petrochemical process equipment
- Heat Exchanger Reactor
- Pressure Vessel Tower & Column
- Cryogenic Equipment
- Cryogenic Vessel
- Cryogenic Storage Tank
- Cryogenic Transport Tank
- Chemical Storage Tank
- Material Experience
- · Carbon Steel for High & Low Temp. Service
- Low-Alloy Steel
- Stainless Steel (Duplex, etc) with Clad
- Copper & Copper Alloy Steel
- Nickel & Nickel Alloy Steel (3.5%, 9%, etc.)
- Hastelloy, Inconel
- Titanium & Titanium Alloy Steel with Clad
- Zirconium & Zirconium Alloy Steel with Clad
- Fabrication Strengths
- Zirconium and Zirconium Clad
- Titanium and Titanium Clad
- Hastelloy
- Inconel and Incoloy
- Other: Non-ferrous

Company Profile



Dream Together, Challenge to the Future



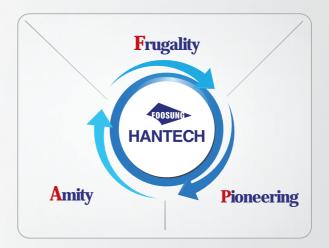


Company History



- 1973 Original Company established as the Machinery & Equipment Division of Korea Fertilizer Co., Ltd.
- Developed Semi-Auto welding technique for Tube to Tubesheet on Zirconium and Titanium H/EX. (Korea Patent)
- 1994 Corporate name changed to Samsung Fine Chemicals Company.
- 1997 Developed forming and flaring technique for lining and sleeve on Zirconium and Titanium clad equipment. (Korea Patent)
- 1998 Hantech spun off from Samsung Fine Chemicals Company.
- 1999 Renewal of ASME "U", "U2" and "S" stamps.
 Acquired ISO 9001 certificate.
 Developed technique of electrical hot cycle test on explosive clad vessel. (Korea Patent)
- 2002 Acquired "ML" certificate.
- 2003 Acquired "PED" certificate.
- 2004 Developed erection technique for liquefied gas field fabricated tank. (Korea Patent)
- 2005 Developed flexible insert pipe steel (Korea Patent)
- 2010 Acquired ASME "N", "NA" & "NPT" stamps.
 Acquired ISO 14001 and OHSAS 18001 certificate.
- 2011 Hantech Incorporated into Foosung Group.
- 2012 Operations relocated to new fabrication shop in Onsan.
- 2018 Acquired quality certificate complying KEPIC (Korea Electric Power Industry Code) MN Code
- 2019 Acquired registration certificate from KHNP (Korea Hydro & Nuclear Power Co.)

Company Philosophy



Amicable HANTECH

- · Work together as one for the common goals.
- Respect, trust and love each other

• Frugal HANTECH

- Focus on the substantial management based on diligence and sincerity
- Have a sense of ownership for where you work.

Pioneering HANTECH

- · Lead changes, rather than just following changes.
- Have an open mind to new ideas
- Have a challenging spirit for the future.

Vision

Top Manufacturing Company providing the Best Values to Customers

Your Strong and Better Partner



Back to the Basic

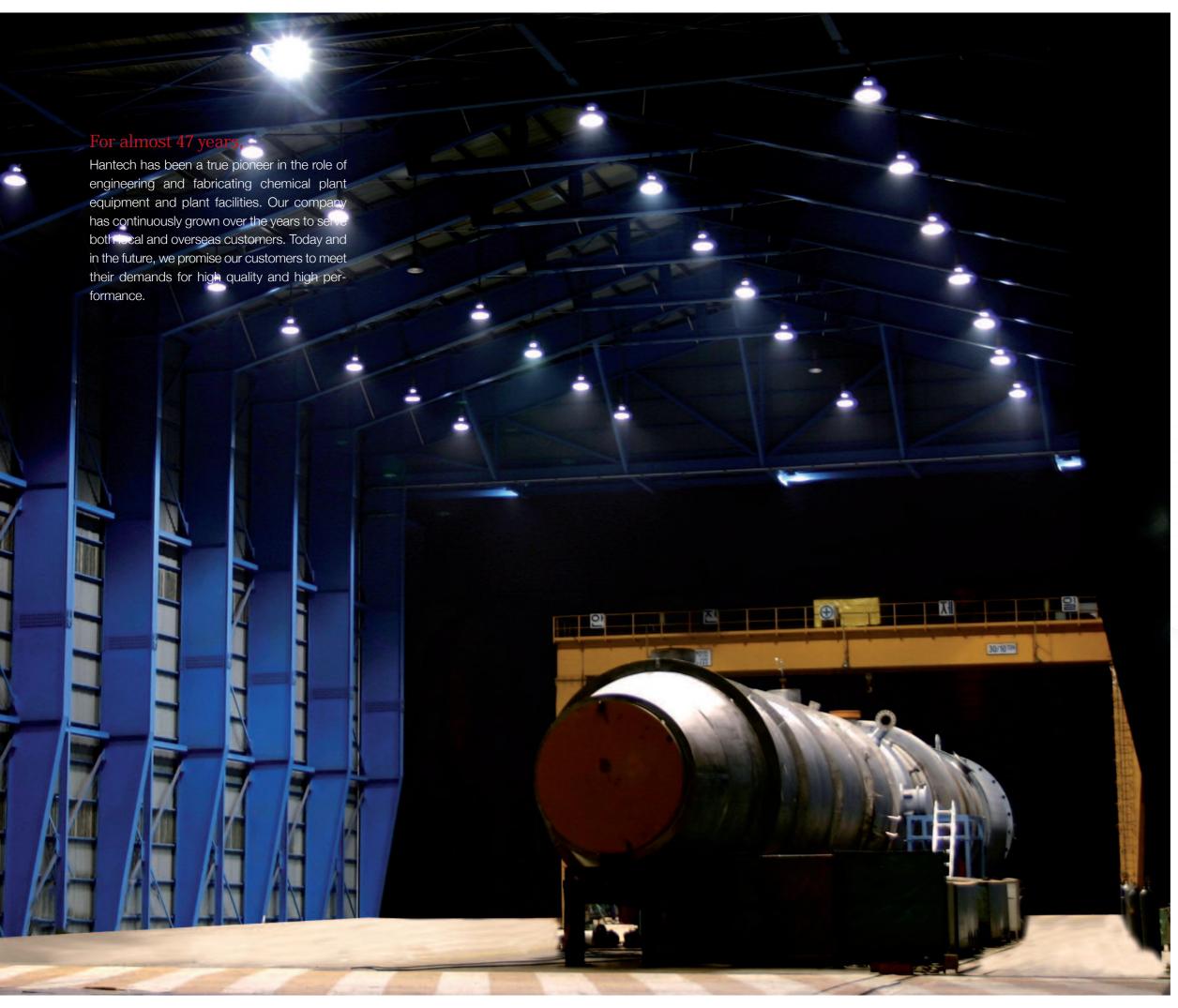
- High Quality Products
- Most Reliable Service
- On Time Delivery

Continuous Development

- Modernization of Facilities
- Technology Innovation
- Research and Development of High-edge Products

Maximize Company Value

- Exceed Customer Expectations
- High Employee Satisfaction
- Safe and Clean Work Environment



Major Products

- Heat Exchangers
- Reactors & Pressure Vessels
- Towers & Columns
- Cryogenic & Chemical Storage Tanks
- Cryogenic Tanks
- Chemical Storage Tanks
- Vaporizer
- Module & Skid















Carbamate Condenser (Advanced High-Alloy Duplex Material) for Urea Process • Client : P.T. Petrokimia Gresik/ Indonesia (2017) • Size(mm): (14/127)T x ID 1,300 / 1,360 x L 14,300 / 56 Ton



Titanium Heat Exchanger (SA516-70N / SB338-2)

- Client: China Prosperity Petrochemical Co., ltd./ China (2015)
 Size(mm): (55/48)T X ID 4,850 X L 14,803 / 113.5 Ton



Chain Type C3 Chiller (SA240-304/304L / SA213-304/304L)

- Client: BP Tangguh LNG/ Indonesia (2018)
 Size(mm): (29/67)T X ID 5,100 / 2,070 X L 21,630 / 422.6 Ton



3-CAR Heat Exchanger (SA240-304H,SA516-70N,SA516-70 / SA213-304H,SA213-T11 / SA179)

- Client : Zhejiang Petroleum & Chemical Co., ltd./ China (2018)
- Size(mm) : (23,95,25/40,20)T X ID 4,444 X L 40,730 / 605 Ton



Modified 'D' Type Heat Exchanger (SA387-22CL2+316L Clad / SA336-F22CL3 + 347 SS Depo. / SA213-TP321)

- Client : Bangchak Corporation/ Thailand (2018)
- Size(mm: 142(Th'k on channel)T X ID 1,050 X L 8,408 / 34 Ton

Special Heat Exchangers

In addition to carbon steel and stainless steel heat exchangers, Hantech has continually developed our own technologies for non-ferrous and reactive metals over the years. We also have proven technologies for special type heat exchangers such as Helixchanger and Breech-Lock closure.





Helical Baffle Type Heat Exchanger



Primary Quench Exchanger (PQE)



Tantalum Material



Inner Bore Welding

Reactors & Pressure Vessels Hantech provides a wide range of specialized reactors and pressure vessels such as separators, drums and accumulators in all weldable materials.





Titanium Clad Reactor made by Korean manufacturer (A516-70+265-1) For PTA Process
• Client: Samsung Petrochemical Co., Ltd / Korea (2004) • Size(mm): (46+2.5)T X ID 5,700 X L 16,400 / 160 Ton



Zirconium Tri Clad Reactor (A516-60+Ti-1+ZR-702 Clad)

- Client : Samsung Fine Chemical / Korea (2009)
- Size(mm): T(22+3+2) x ID 2,000 x L 3,130STL / 10 Ton



Oxychlorination Reactor (SA516-70N/B163-N02200)

- Client : Qingdao Haiwan Chemical Ltd./ China (2019)
- Size(mm): (36/22+3.5)T X ID 3,500 X L8,236 / 104 Ton



HTC Reactor (SA240-410S)

- Client : Tianjin Bohua Chemical Development Co., ltd/ China (2019)
- Size(mm) : 37 T X ID 5,600 X L 15,350 / 140 Ton



Ammonia Plant Discharge Separator (SA516-70N)

- Client : Petrochemical Industries Design & Eng. (2010)
- Size(mm) : 53T x ID1,800 x L6,310 / 17 Ton

Towers & Columns Hantech has reliable experience for the fabrication of towers and columns. We guarantee our services from fabrication to pre-commissioning for client's satisfaction.

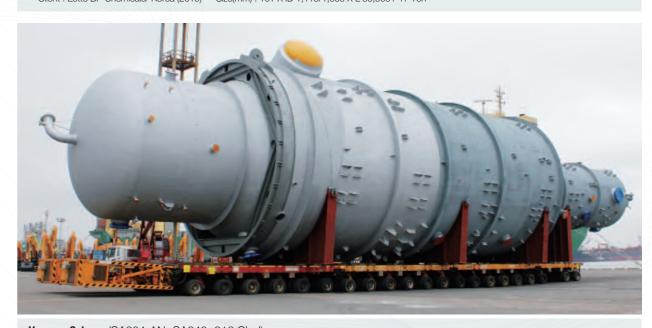




Zirconium Column for Acetic Acid Plant (B551-R60702)

• Client: Lotte BP Chemicals/ Korea (2019)

• Size(mm): 10T X ID 1,115/1,600 X L 39,900 / 17 Ton



Vacuum Column (SA204-AN+SA240+316 Clad)

• Client : Oman Oil Refineries and Petroleum Industries Company/ Oman (2015) • Size(mm) : (31+3)T X ID 10,000 X L 43,750 / 439 Ton



Propylene Rectifier (Full Dressed, SA516-70N)

• Client: Korea Petrochemical Ind. Co., ltd./ Korea (2016)

• Size(mm): 39T X ID 4,800 X L 87,510 / 715.9 Ton



Propylene Fractionator (Big Tower, SA516-70N)
• Client: Samsung Total Petrochemicals Co., ltd/ Korea (2013)
• Size(mm): (60+1.5)T X ID 4,100 X L 98,600 / 776.7 Ton

Cryogenic & Chemical Storage Tanks

We design / fabricate / construct storage tanks in accordance with API 620 & 650, ASME, BS, AWWA, and other internationally-recognized standards.

Through to our long experience, we have accumulated knowledge of engineering, fabrication, and construction of CRT, DRT, FRT and Spherical Tank. Hantech is also well known for its expertise in cryogenic equipment & storage tank fabrication. The cryogenic tank for storing LN2, LO2, LAr, LPG, LNG, etc., requires specialized design to keep liquefied gas cold and materials that resist low temperature brittleness and fracture.

Business Field Refinery Tank Farm (Chemical Storage Tanks) Cone Roof Tank(CRT), Dome Roof Tank(DRT), Floating Roof Tank(FRT) Cryogenic Storage Tank Liquid Nitrogen / Oxygen / Argon (-196 °C) Low Temperature Storage Tank Liquefied Natural Gas (-170°C) / Ethylene (-104°C) / Propane & Propylene (-48°C) / Ammonia (-38°C) / Butane & Etc. Spherical Storage Tank Vaporizer / Module & Skid

Refinery Tank Farm(Chemical Storage Tank)

Cryogenic Storage Tank



High Pressure Cryogenic Storage Tank

with Vacuum Insulated Type

- Client : SK Air Gas (Korea, 2017)
- Volume: 1,000 m³
- Material : A240-304 / A283-C
- Design Temperature / Pressure : -196~40°C / 9.9+1.033 kg/cm².G
- Contents : LN2 (Liquid Nitrogen)



Cryogenic Storage Tank (Flat Bottom)

- Client : Air Products Korea (Korea, 2018)
- Material: A240-304 / A283-C
- Design Pressure : 0.4 kg/cm².G
- Volume: 7,800 m³
- Design Temperature : -196~65°C
- Contents : LN2 (Liquid Nitrogen)



The World Biggest Cryogenic Storage Tank (Flat Bottom)

- Client : Praxair Korea (Korea, 2019)
 Material : A240-304 / A283-C
- Volume : 20,000 m³
- Design Pressure: 0.352 kg/cm².G
- Design Temperature : -196~38°C
- Contents : LN2 (Liquid Nitrogen)

Low Temperature Storage Tank



Dome Roof Storage Tank

- Client : Samsung Total Petrochemical / Korea (2010) Size : 58,000 ID (2,324 Ton), Volume : 92,553 m³
- Design Temperature/Pressure : -15°C, 0.152 kg/cm²G, Contents : Butane



Low Temperature Storage Tank (Double Wall)

- Client : POSCO (Korea, 2016)
- Design Temperature / Pressure : -45°C / 0.153 kg/cm².G
- Size (mm): 58,500 ID (4,308 Ton), Volume: 92,730m3

(Korea, 2017)

Pressure: -104°C / 0.1

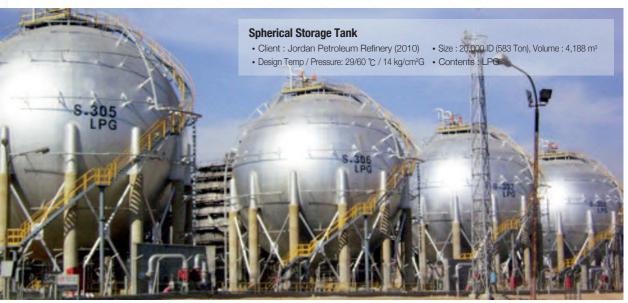
(782 Ton)

kg/cm².G

Contents : LPG



Spherical Storage Tank

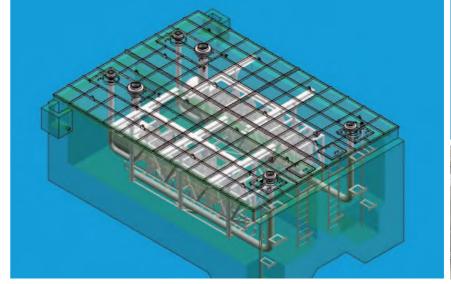




Spherical Storage Tank

- Client : Hanwha Total Petrochemical (Korea, 2019)
- Size (mm) : 21,300 ID (677.5 Ton)
- Volume : 5,060 m³
- Design Temperature : -48 ~ 60℃
- Design Pressure : 19 kg/cm².G
 Contents : Propylene

Vaporizer







Water Bath Vaporizer (Steam Heated Type, A240-304/ A213-TP304)



Manufacturing Capabilities

- Product Capacity
- Design Ability
- 3D Modeling
- PDM System
- Equipment & Machinery
- Pre-Fabrication
- Machining
- Welding
- Heat Treatment Furnace & RT Room









Product Capacity

We have produced heat exchangers, pressure vessels, reactors, towers & columns and cryogenic equipment at an ever increasing rate as our excellent reputation for high technology and competitive price spreads throughout the world. Our market is expanding continuously from a predominantly domestic to a mixed domestic & overseas to a predominantly overseas market.

Production Capacity for Static Equipment

Description	Max. Inside Diameter	Max. Length	Max. Thickness	Max. Weight
Shell & Tube Heat Exchangers	8,000 mm	30,000 mm	250 mm	1,250 ton
Pressure Vessels / Reactors	10,000 mm	50,000 mm	250 mm	1,250 ton
Towers / Columns	10,000 mm	100,000 mm	250 mm	1,250 ton

Production Capacity for Cryogenic and Storage Tanks

De	escription	Max. Ca	apacity	Remark
Flat Bottom Type		25,000 m ³		Design Temperature : down to -196 °C
Tank	Vacuum Type	1,700 m³ (at Field)	500 m³ (in Shop)	Design Temperature : down to -196 °C
Sto	rage Tank	100,0	00 m³	Field Fabrication
Sph	erical Tank	8,50	00 m³	

Experienced Materials

Ferrous	Cabon Steel	Killed Carbon Steel, HIC (Hydrogen Induced Cracking)	
	Low-Alloy	Cr-Mo (1.25Cr-0.5Mo, 2.25Cr-1Mo, 5Cr-1Mo, 9Cr-1Mo), Nickel (3.5%, 9%)	
	Stainless Steel & Duplex	Auestenite, Martensite, Femite, Duplex, Super Duplex	
	Nickel Alloy	Nickel, Hastelloy, Monel, Inconel, Incoloy, 904L	
Non-Ferrous	Copper Alloy	Cu-Ni (70:30, 90:10), Aluminum Bronze, Aluminum Brass	
	Special Alloy	Titanium, Zirconium, Tantalum	
Clad- Material		SS-Clad, Ti-Clad, Zr-Clad, Tri (Ti+Zr) Clad	

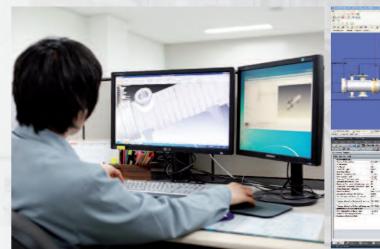
Design Ability

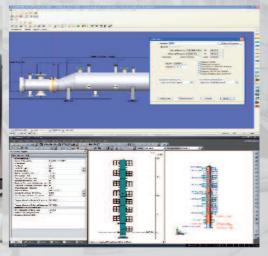
Hantech's experienced engineers are capable of designing chemical and petrochemical equipment that meet customer's various requirements. Advanced analysis for earthquake, vibration, transient, steady state, thermal stresses, etc is implemented using qualified techniques per the codes and standards.

We have also developed our own software for special equipment such as spherical tank and various types of cryogenic tank.

Design Software

No	Software Name	Developed by	Use
1	COMPRESS	Codeware, USA (Latest Ver.)	Design of pressure vessels per ASME Sec. VIII Div. 1&2
2	PV Elite	Intergraph, USA (Latest Ver.)	Design of pressure vessels by ASME Sec.VIII Div. 1&2 and PD 5500
3	Code Calc.	Intergraph, USA (Latest Ver.)	Design of pressure vessels per ASME Sec.VIII Div. 1
4	ETank 2000	Eware, USA (Latest Ver.)	API 650 & 620 : Design of storage tanks
5	HTRI	HTRI, USA(Latest Ver.)	Thermal design of heat exchangers
6	Nozzle PRO	PAULIN Research Croup, USA (Latest Ver.)	Stress analysis of nozzle loads.
7	ROD Baffle	Phillips Petroleum Company, USA (Latest Ver.)	Design of rod baffle heat exchangers
8	Solid Edge	Siemens, Germany	3D Modeling





Design Standard

- 1) ASME Section VIII Div.1.2 2) ASME Section |
- 3) API Standard 620, 650
- 4) TEMA

- 5) JIS 8243, 8249 & 8270
- 6) PD 5500
- 7) PED 97/23/EC
- 8) Indian Boiler Regulation (IBR)
- 9) Australian Standard (AS)
- 10) Chinese Standard (GB)
- 11) Russian Standard (GOST)

3D Modeling

We also provide 3D modeling for equipment using 3D CAD Parametric feature solid modeling software. It reduces design mistakes and minimizes the need for re-work after equipment fabrication is completed. Also, it provides customers with the ability to provide feedback and to address potential problems early in the design stage.

Example of 3D modeling by Hantech



• 3D Modeling Software "Solid Edge"



We use "Solid Edge" designed by SIEMENS for 3D modeling of equipment. Solid Edge is the most complete hybrid 2D/3D CAD system that uses synchronous technology for accelerated design, faster change, and improved imported reuse. With superior part and assembly modeling, drafting, transparent date management, and built-in finite element analysis, Solid Edge eases the growing complexity of product data. Hantech's design engineers

are very familiar with the software through continuous training and actual design experiences. Better and Faster, this can be possible with Hantech.

PDM System

Hantech has adopted PDM (Product Data Management) system to track and control data related to project management. The PDM system improves work efficiency and shortens designing time as it makes possible 1) to share information among all relative divisions, 2) to utilize design resources used in past projects. The use of PDM system will result in improved quality, flow and use of information related to the engineering process. Based on PDM system, Hantech is able to meet the growing demands of ever more competitive business environment, always raising the bar.

Purpose of PDM



Main Functions of PDM



Equipment & Machinery

Hantech has modern pre-fabrication and machining shops to carry out critical operations within the company. Tubesheets and baffles are precision-drilled on BTA and NC machines. high alloy, non-ferrous, Titanium and Zirconium parts are accurately prepared by water jet cutting.

Pre-Fabrication Machine



Water Jet Cutting Machine • Max. Cutting Thickness : 100 mm



CNC Plasma Jet Cutting Machine • Max. Cutting Thickness: 80 mm



Bending Roller • Max. thickness : 90 mm



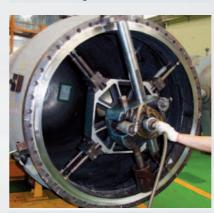
Hydraulic Press

• Pressing capacity: 1,500 Ton

Machining Shop



Vertical Lathe & Turning Machine • Max. working dia. : 4,500 mm



Portable Lathe • Max. working dia: 2,500mm



B.T.A & deep hole drilling machine • Max. working dia: 6,000 mm, Max. drilling thickness: 1,000 mm



• Max. working dia: 5,000 mm • Max. drilling thickness: 100 mm



CNC Drill Machine (Drill Master)

- Max. working dia: 3,000 mm,
- Max. drilling thickness: 400 mm

Equipment & Machinery

Welding & Welding Equipment

Hantech's qualified welders are able to handle all types of materials ranging from carbon steel to non-ferrous metals and alloy steels. Our modern welding equipment including Submerged Arc Welding machines, CO2 gas welding machines, Plasma Arc welding machines, etc., enhance our welding capabilities.





Electroslag Welding (ESW)







Gas Tungsten Arc Welding (GTAW)







Submerged Arc Welding (SAW)

Tantalum Welding

Heat Treatment Furnaces and RT Room

Hantech has Heat Treatment Furnaces and RT Room. These facilities are directly connected from the fabrication shops by moving rails, so products can be moved faster and safer. As a result, it allows more efficient work flow.







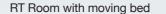


• Inner size (W x H x L): 13 x 14 x 21 m Max. Temperature: 720 °C (Batch Type) • Inner size (W x H x L) : 7 x 7 x 17 m Max. Temperature: 1,200 °C (Car Type)

(Max. Temperature: 1,150°C)

Annealing furnace





- Nominal dimension (W x H x L)
- : 12 x 11x 20 m
- Max. Thickness: 203 mm (Tester : Linatron-M3)
- Shooting Time : Less than 4 mins (t150)
- 3 MeV Use

Hantech's Quality Policy



ment system of our company.

objectives.

|| . Establish measurable and attainable quality ob-

jectives which shall be consistent with the qual-

ity policy, and try our best to achieve the

The quality policy of Hantech Ltd. is to provide highly reliable and quality products and services throughout design, production, and inspection, to final delivery.

We established a Quality Management System in compliance with ISO 9001: 2015, and PED 97/23/EC, and ML requirements as a means of accomplishing our company's quality policy.

enhance customer's satisfaction.

IV. The quality management representative shall

report the performance of activity affecting

quality to me periodically, after reviewing the

implementation of the quality management system and its results, for necessary action.

Continuous Improvement of Quality Management System Involvement of all Employees and Subsuppliers Establishment of Measurable Quality Objectives Main Policy 1. Implement, review effectiveness and suitability, and improve continuously the quality management pliers in our quality policy, and work together to

Test Equipment

Measuring & Test Equipment

Equipment	Description
Universal testing machine	50 ton
Charpy impact testing machine	500J automatic system
Alloy analyzer	spectrotest, niton xli818
Tele brineller	
Hardness tester	equotip
Vickers hardness tester	50kg.f
Helium leak detector	1 x 10 ⁻⁹ mbar·Q/s
Roughness tester	±40 µm
Adhesion tester	0~70 MPA
Dry film thickness gauge	0~1000 µm
Bore scope	
Dead weight tester	10~1000 kg/cm²
Micro scope metallurgical	MSL-TI
Dew point meter	-80 ℃
Handy vibrometer	ACV
Densitometer	
AC/DC clamp meter	
Lhydraulia taating pump	Max.800 kg/cm²
Hydraulic testing pump	Max.200 kg/cm²
Thermometer	-196 °C ~ 1300 °C
Black light	SA-125, BS-200
Metallurgical polishing appratus	
Tachometer	SHIM-2U
Cylinder gauge	6~60mm
Ultrasonic thickness gauge	0.63`500mm
Vacuum pump for leak test	5 x 10-3 torr
Gas flow meter	
Teledyne gauge for Vacuum	
Precision Level	200x0.02(1 DIV)
Residual Cholorie Meter	0~2 ppm

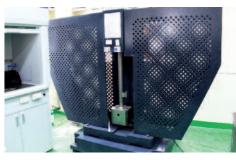
NDE Facility

Nondestructive Testing Equipment (In house)

Method	Equipment Description
X-Ray	Linatron M-3
	RIGAKV 250kv
	Toshiba EX-260GH
Commo Dou	Hojin 880D
Gamma Ray	Amersham
Magnetic Particle	Nawoo MMP-B
	Kraut Kramer USK8S
Ultrasonic	Olympus Epoch XT
	Sonatest SS-140L











Certificates Held

With its ISO 9001 certification and our dedication to excellence in quality control and assurance, Hantech strives every day to satisfy our clients with the quality of our products.

Even beyond this high level, we are constantly improving the performance of our equipment through exclusive, patentable design upgrades. These developments put us in the position of a leading fabricator worldwide.

Based on our extensive experience and accumulated technology, Hantech will continue to develop an outstanding quality system that can become the world's best.

Hantech follows company policies regarding environmental protection and health and safety.

These certifications to the ISO 14001 Environmental Management Standard and to the OHSAS18001 Occupational Health and Safety comply with Korean regulations and adopt internationally recognized standards.



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KEPIC

ML for Pressure Vessel (China)

HSE.

Health, Safety & Environment

Hantech's commitment to environmental, health, and safety excellence complements our commitment to global sustainability with our own HSE Department.







Hantech is dedicated to operate in an environmentally, ethically and socially responsible manner. This commitment includes maintaining safe facilities and operations and providing goods that are safe and minimize environmental burdens throughout their life cycle.